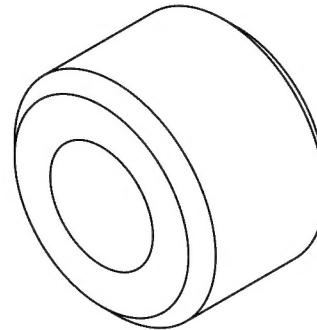
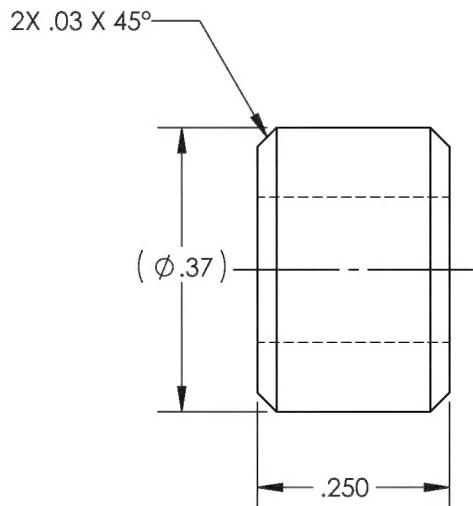
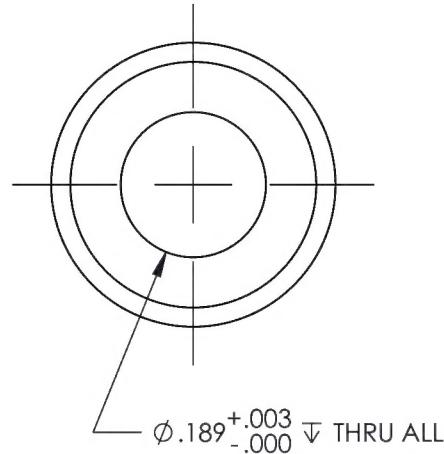


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		AS DRAWN BY CANAM.	7/22/2013	JAG	
2		INCREASED HOLE FROM $\varnothing 188+.002/-.000$ TO $\varnothing 189+.003/-.000$.	8/6/2013	JAG	
2A		CH'D TOLERENCE WAS $\varnothing .375$ IS $\varnothing .37$, CH'D FINISH WAS BLACK OXIDE IS NICKEL PLATE, CH'D B/O INFO. WAS $\varnothing 1/2$ IS $\varnothing 3/8$.	8/30/2013	CFS	GE
2B	14-0095	CH'D TITLE BLOCK WAS RED BARN IS DART. ADDED NOTE 2.	7/28/2014	DPD	RW



NOTES:

1. NICKEL PLATE .0004 - .0006, BAKE AFTER PLATING.
2. BAG & LABEL WITH BATCH NUMBER.

DART AEROSPACE	
TITLE	
LATCH ROLLER	
DWG NO.	REV
4.5NR-41	2B
MAT'L 4140	DRAWN BY: CANAM
APPROVED <i>D. Weil</i>	
UNLESS OTHERWISE SPECIFIED	
DIMENSIONS ARE IN INCHES	
.XXX ± .005 FRACTIONS ± 1/32	
.XX ± .01 ANGLES ± 5°	
.X ± .1	
HEAT TREAT HRC 44-48	
FINISH SEE NOTE 1	
SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
USED ON MODEL	
ASSY QTY	ASSY QTY
B/O	Part #
UNIT QTY	Description
Material	B/O INFORMATION OR SPECIFICATIONS
SCALE	4:1
DATE	10/21/1997
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	SCALE	4:1	DATE	10/21/1997	SHEET 1 OF 1
			4.5NR-41	1	LATCH ROLLER	4140	Ø3/8 X 3/8					